

SFP 89 Paste					
Type of flux	Brazing temperature	Area of brazing Properties	Base metal	Filler metal	Brazing process
DIN 8511: F-SH 1	520 – 780 °C	Gap soldering Flux-residue is easily water soluble and good removal from base metal is possible.	Copper	All silver brazing alloys Copper-and silver-phosphorus-alloys with brazing temperature up to max. 780 °C	Oxyfuel torch brazing
EN 1045: FH 10			Copper alloys Steel Stainless steel		Furnace brazing Induction brazing Laser brazing

SFP 891 Powder					
Type of flux	Brazing temperature	Area of brazing Properties	Base metal	Filler metal	Brazing process
DIN 8511: F-SH 1	580 – 800 °C	Particular for miniature brazing Only little flux residues, which are easy to be removed. Hygroscopical flux powder	Copper	All silver brazing alloys Copper-and silver-phosphorus-alloys with brazing temperature up to max. 800 °C	Oxyfuel torch brazing
EN 1045: FH 11			Copper alloys Steel Stainless steel		Furnace brazing Induction brazing Laser brazing